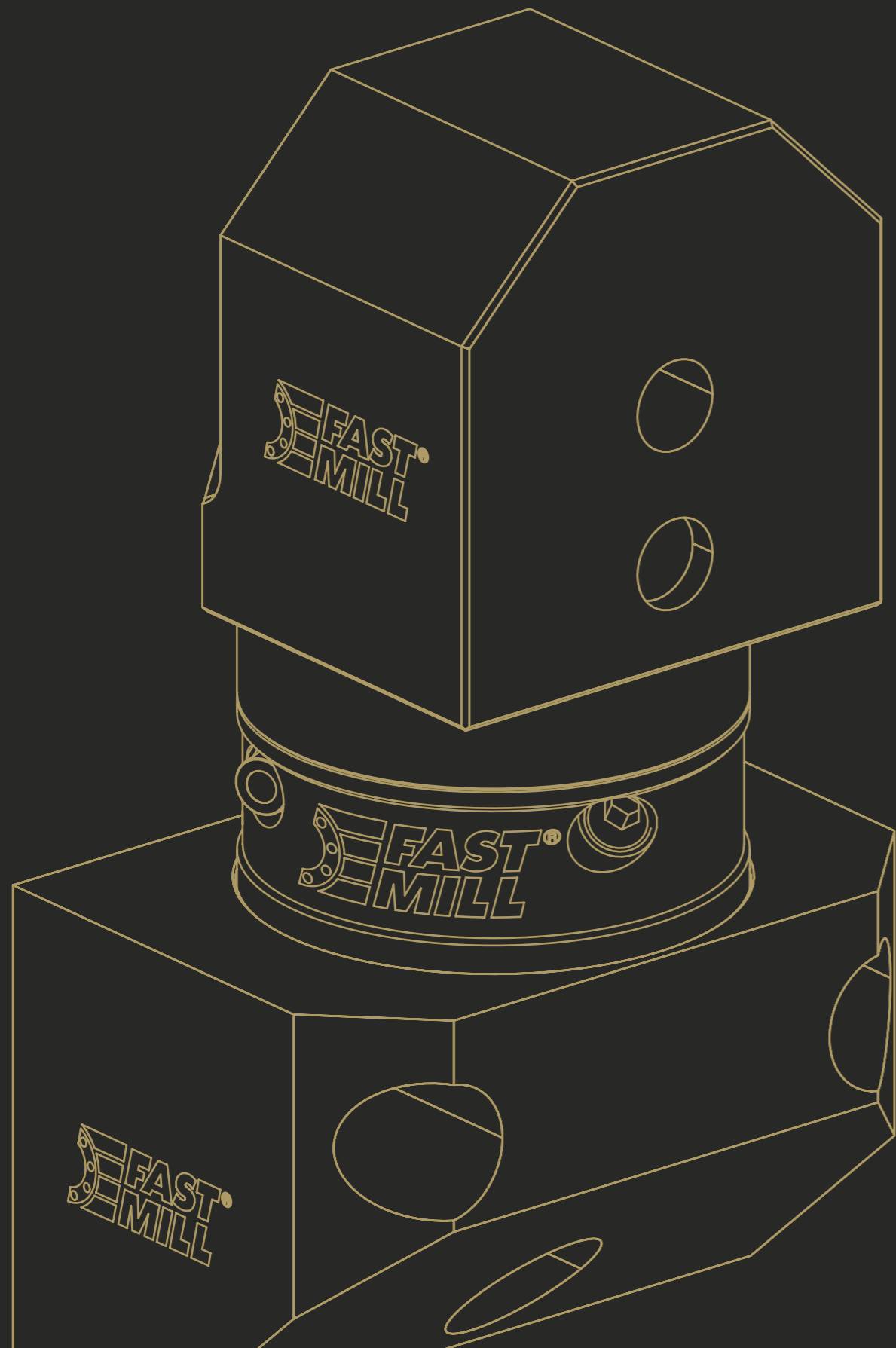


| | | | | | | | | | | |
|-------------------|----------------------|----------------------|---------|--------|-------------|----------|-------------------|------------|---------------|--------|
| PLATES AND BUSHES | MODULES AND PINS D90 | MODULES AND PINS D49 | SPACERS | RISERS | THIRD POINT | MAGNETIC | VERTICAL CLAMPING | MINI RANGE | FASTMILL ZERO | CLAMPS |
|-------------------|----------------------|----------------------|---------|--------|-------------|----------|-------------------|------------|---------------|--------|

VERTICAL CLAMPING





VERTICAL CLAMPING AND POSITIONING SET

Vertical clamping and positioning system allows a vertical type of fixing on medium-sized components, while ensuring a known position of the piece with respect to space. The system works using our standard Fastmill modules to which appropriate accessories are applied for vertical assembly. A lateral fixing accessory is also available in cases with no possibility of fixing on the back of the workpiece.

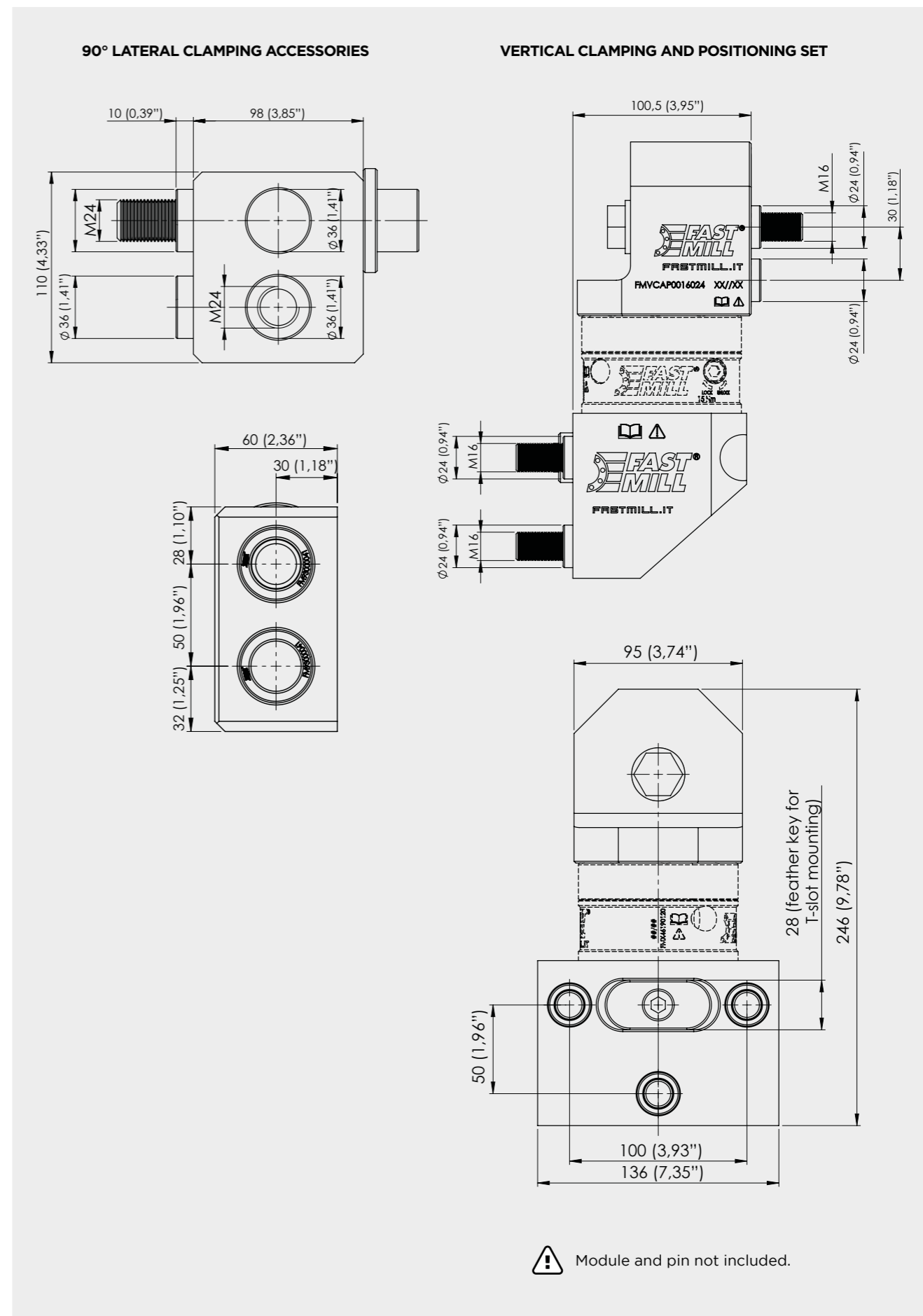
| CODE | |
|--------------|-------------------------------------------------------------|
| FMVCA0016024 | Vertical clamping and positioning set (module not included) |

| SET CONFIGURATION | N° |
|------------------------------------|----------|
| Bush Ø24-24 mm | 6 pieces |
| TCEI M16X60 mm UNI 5931-12,9 screw | 3 pieces |
| TCEI M16X40 mm UNI 5931-12,9 screw | 1 piece |
| TCEI M16X20 mm UNI 5931-12,9 screw | 1 piece |
| TE M16X100 mm UNI 5739-12,9 screw | 1 piece |
| Feather key 28X16X60 DIN6885 C | 1 piece |
| 7x30 UNI 6592-69 washer | 1 piece |



90° LATERAL CLAMPING ACCESSORIES

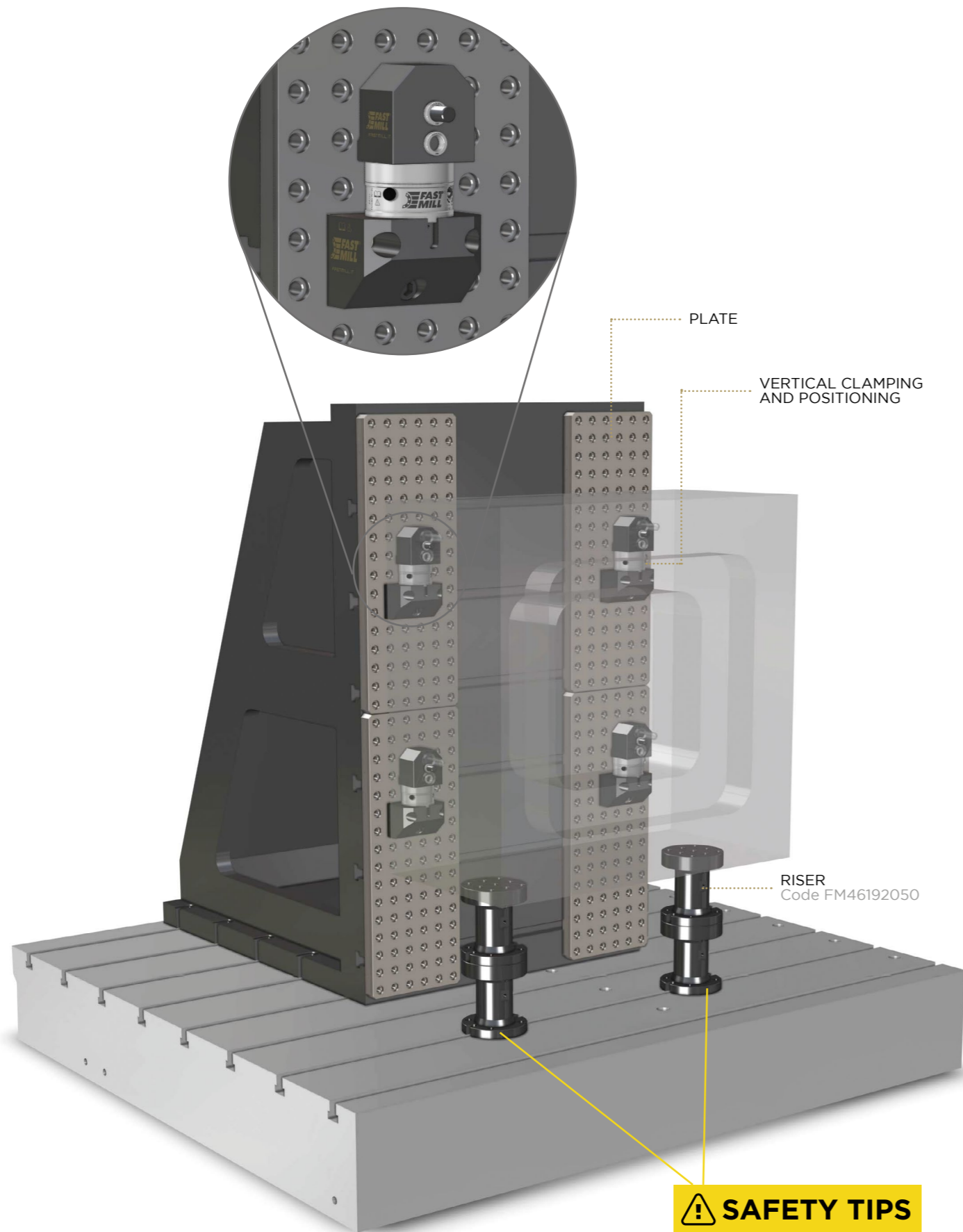
| CODE | DESCRIPTION | DIMENSION | HEIGHT | WEIGHT |
|---------------|----------------------------------|---------------------|-------------|----------------|
| FMVCHPLATERAL | 90° Lateral clamping accessories | 98x60 (3,85"x2,36") | 110 (4,33") | 2,7 (5,95 lbs) |



PLATES AND BUSHES
MODULES AND PINS D90
MODULES AND PINS D49
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RISERS
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MINI RANGE
FASTMILL ZERO
CLAMPS

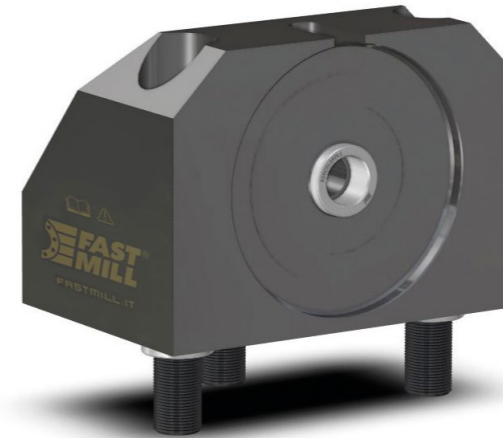
PLATES AND BUSHES
MODULES AND PINS D90
MODULES AND PINS D49
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SETUP EXAMPLE



! SAFETY TIPS

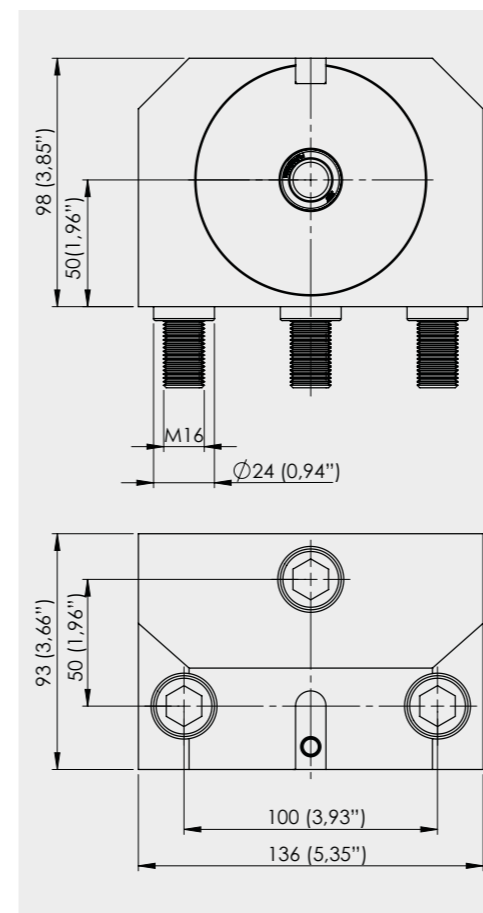
90° INDEX RISER SET



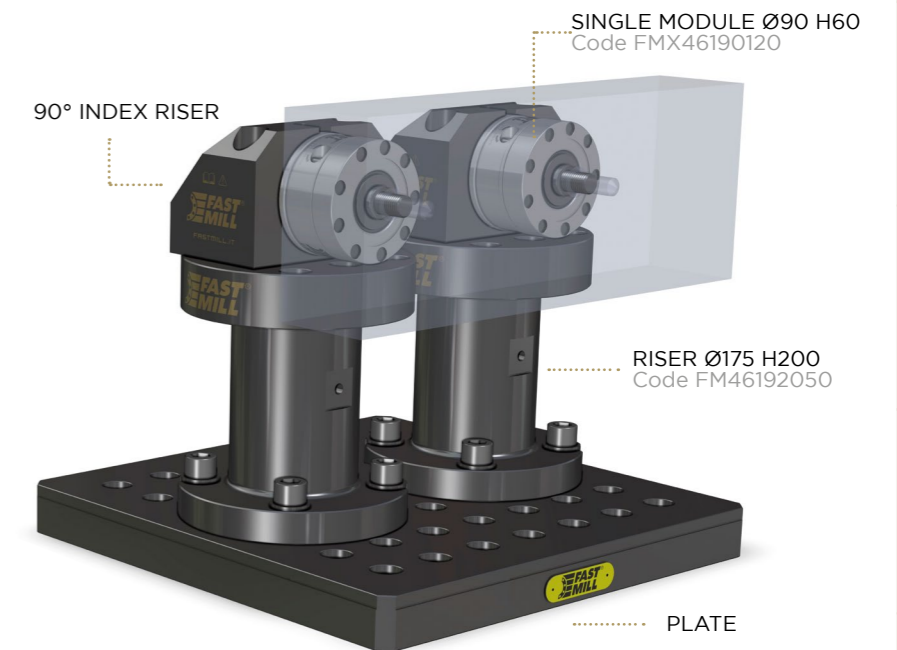
90° Index riser set is an accessory able to quickly mount a module in a vertical position, thus expanding the possibility of machining on 3-axis machines or for any particular needs and also comes with a removable key for use with standard modules and indexed modules.

| CODE | DESCRIPTION |
|---------------|---------------------|
| FM90IR0016024 | 90° Index riser set |

| SET CONFIGURATION | N° |
|------------------------------------|----------|
| Eather key 12H6X8X30 for index | 1 piece |
| Bush Ø24-24 mm | 5 pieces |
| TCEI M4X10 mm UNI 5931 inox screw | 1 piece |
| TCEI M16X60 mm UNI 5931-12,9 screw | 3 pieces |



SETUP EXAMPLE



PLATES AND BUSHES
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